AMENDMENTS TO THE CLAIMS

- 1. 29. (Cancelled)
- 30. (New) A method for positioning a printed circuit board support at an assembly station, comprising:

providing a pair of parallel outer rails and a mid-element between said pair of outer rails, and at least one component for biasing each one of said outer rails outwardly from said mid-element, said outer rails being movable toward each other by a compression force applied against said outer rails to fit said outer rails between surfaces on a positioning device; and

placing said outer rails in abutting engagement with said surfaces on said positioning device by releasing said outer rails when said outer rails are between said surfaces.

31. (New) A method of positioning a printed circuit board support, comprising:

providing outer rails and a pair of inner rails between and spaced from said pair of outer rails; and at least one biasing component for biasing each one of said outer rails outwardly from said inner rails, said outer rails being movable toward each other against the bias of said at least one biasing component by a compression force applied against said outer rails to fit said outer rails in a positioning device;

placing said outer rails in abutting engagement with said positioning device by releasing said outer rails.